

Ultramid® B3WG6 HP bk23210
PA6-GF30

BASF

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	50	cm³/10min	ISO 1133
Temperature	275	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1360	kg/m³	ISO 1183

Characteristics

Processing

Injection Molding

Special Characteristics

Heat aging stabilized

Delivery form

Pellets, Black

Applications

Automotive

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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